

## AVV075V AIR OPERATED VAPOUR VENT

Liquip's AVV Series of aluminium sequential air operated vapour vents have a 90mm nominal diameter outlet and are sequentially air actuated to allow the venting of vapour from tanker truck compartments while loading or unloading.

The AVV series can be used in conjunction with an overflow protection interlock that prevents loading if the vapour recovery system has failed to fully activate.



AVV075V

### Features and Benefits

- Aluminium construction with Viton seals as standard.
- The sequencing valve is offered to ensure the main poppet is fully open before next vent opens.
- Bolted from inside tank. Gauze in body prevents access through outlet spout in certain models (optional).
- The end signal can then be used to allow loading/unloading in the certainty that all vapour vent poppets are open.
- The sequencing valve can be blanked if not required.
- The poppet opens inwards to prevent leakage and spills from product surge in the event of a tanker rollover.

### Technical Information

Operating Pressure	120kPa to 900kPa (Normal 500kPa)
Consumption/Stroke	1 Litre Free Air
Body	Aluminium
Seals	Viton Seals
Weight	1.9 kg
Mounting	Mounts directly on to Liquip manhole covers or by weld flanges in aluminium, steel or stainless steel for walkway and coaming mount. Bolted from underneath.
Materials	Aluminium body and lid, Stainless Steel mesh with aluminium flange, Viton Seal.

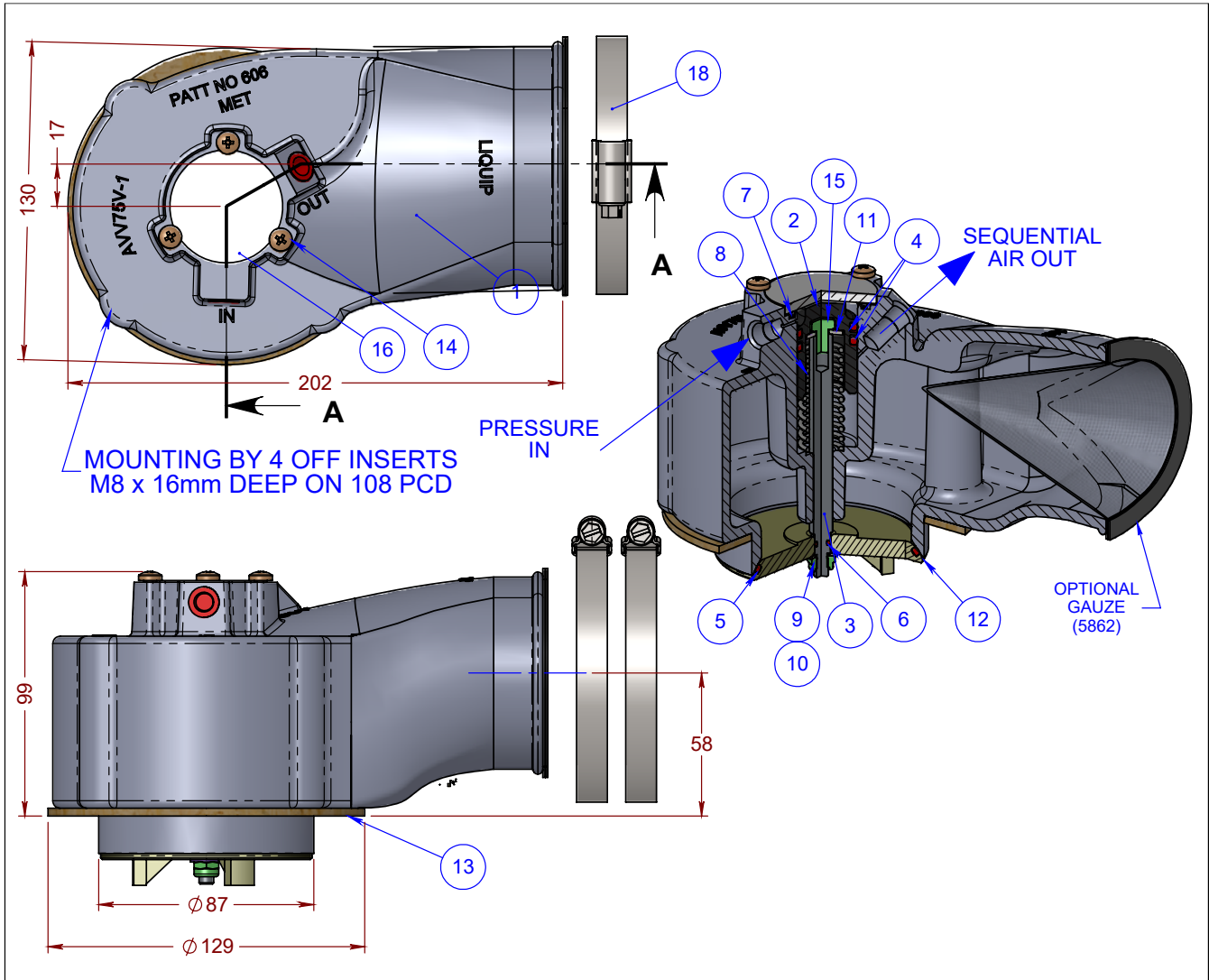
### Ordering Information

Item	Description
AVV075V	Sequential Vapour Vent with Viton o-rings.

### Associated Equipment

Item	Description
VRB3.5-1	Aluminium Weld stub to allow venting into coaming.
AVV3-12	Polyurethane louvre for weather & anti-spark protection.

# AVV075V VAPOUR VENT



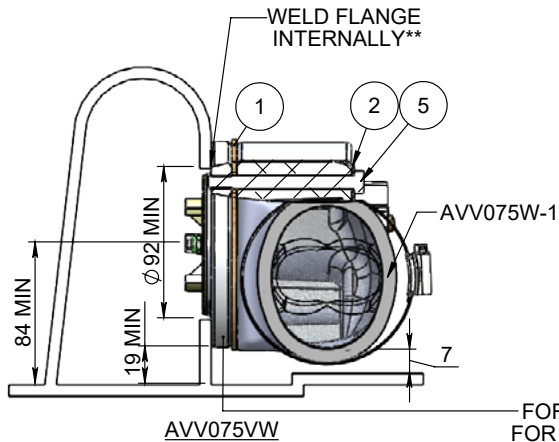
ITEM NO.	PART NUMBER	DESCRIPTION	AVV075V	MATERIAL
1	AVV075V-1	BODY FOR LOW PROFILE	1	ALUMINIUM
2	AVV075V-3	PISTON	1	ACETAL
3	AVV075V-6	SHAFT - LOW PROFILE	1	ST STEEL
4	4574	O-RING	2	VITON A
5	4507	O-RING	1	VITON A
6	6088	O-RING	1	VITON A
7	6089	O-RING	1	NITRILE
8	6141	SPRING COMPRESSION	1	ST STEEL
9	4400	NUT HALF NYLOC	1	Z/P STEEL
10	5267	WASHER FLAT	1	Z/P STEEL
11	5329	WASHER FLAT	1	Z/P STEEL
12	AVV075V-4	POPPET	1	ALUMINIUM
13	3096	GASKET	1	NBR CORK
14	6501	SCREW METRIC	3	ST STEEL
15	6523	SETSCREW METRIC	1	Z/P STEEL
16	AVV075V-5	LID FOR LOW PROFILE VAPOUR VENT	1	ALUMINIUM
17	7294	INSTRUCTION LEAFLET	1	PAPER
18	2308	CLAMP HOSE No.5	2	Z/P STEEL

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METERS - VALVES - VENTS - MANHOLES - HOSEREELS - OVERFILL PROTECTION - LOADING ARMS - ELECTRONIC DIPSTICKS

# MOUNTING OF AVV075 SERIES VAPOUR VENTS

## MOUNTING TO COAMINGS

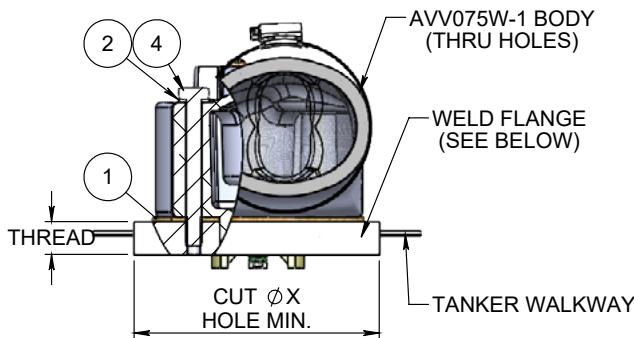


### NOTES:

1. THIS SYSTEM WAS DESIGNED ONLY FOR VAPOUR RECOVERY VALVES MOUNTED INTO ROLL-OVER COAMING. USE ONE OF THE OTHER SYSTEMS FOR COMPARTMENT MOUNTING.
2. THREAD SEALANT IS REQUIRED FOR THROUGH HOLE FLANGES.
3. \*\* ENSURE POPPET CLEARS WELD.

FOR ALUMINIUM COAMINGS, USE ALUMINIUM FLANGE AVV3L-9  
FOR MILD STEEL COAMINGS, USE MILD STEEL FLANGE AVV3L-10  
FOR ST STEEL COAMINGS, USE ST STEEL FLANGE AVV3.0-9

## MOUNTING TO WALKWAYS



### AVV075VW

#### WELD FLANGES WITH TAPPED HOLES

PART	MAT'L	THREAD	CUT Ø X	DIM 'A'
AVV3U-7	ALUM	8mm METRIC	153	25
AVV3U-8	STEEL	8mm METRIC	153	25

### NOTES:

1. FOR CHEMICAL APPLICATIONS USE STAINLESS STEEL EQUIVALENTS FOR FASTENERS AND EXPANDED PTFE FOR GASKET.

ITEM	PART NO	DESCRIPTION	QTY	MATERIAL
1	3096	GASKET	1	NEOCORK
2	4943	WASHER SPRING M8	4	Z/P STEEL
3	4956	BOLT M8 X 35 LONG HEX HEAD	4	Z/P STEEL
4	4949	BOLT M8 X 90 LONG HEX HEAD	4	Z/P STEEL
5	4880	BOLT 5/16" BSW X 3 1/2' LONG HEX HEAD	4	Z/P STEEL

## MOUNTING TO MANHOLES

### AVV075V

